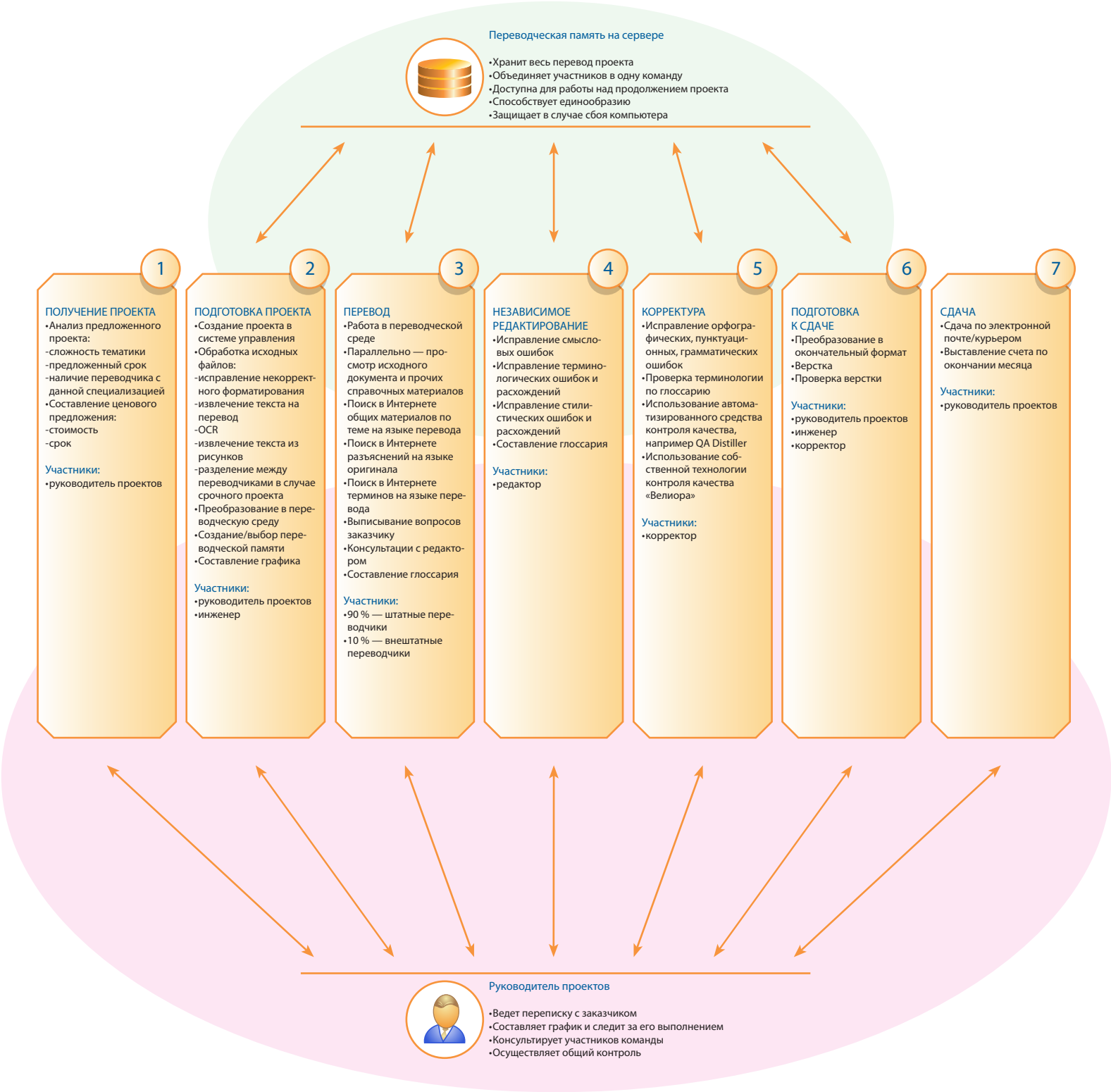Технологический процесс перевода «Велиора»